# **Twinkle Star Banner Flag**



## ST-121T/ST-121D

Soyang's comprehensive range: PVC-Free. Supported by full industry chain. Compatible with various printing methods.

#### **BRIEF DESCRIPTION**

- 100% polyester warp-knitted fabric with truly glossy surface
- Excellent ink penetration, light weight, perfect for indoor&outdoor flags, banners

#### **FEATURES**







### **INK PRINTABILITY**





#### **MATERIAL DETAILS**

PROPERTIES	TEST METHOD	METRIC	IMPERIAL
Total Weight	DIN EN ISO 2286-2, ASTM D751	110 g/sq.m	3.2 oz/sq.yd
Base Fabric	DIN 60001, ASTM D7641	100%polyester	
Weave Method	N/A	Warp-knitted	
Shrinkage	ISO 9866-2-1991	≤2%	
Flame Resistance	DIN 4102-1-B1, NFPA 701 Test1	DIN 4102-1-B1, NFPA 701 Test1	
Recommend Fixation Temperature	N/A	190℃-210℃, 1-2min	
Yellowing Temperature	SUPRKC REX-C400, 30s	<b>≥220</b> °C	
Width Available	DIN EN ISO 3759, ASTM D751-2006	Max 320cm	126"
Standard Length	DIN EN ISO 3759, ASTM D751-2006	100m	110yds

NOTE: It is normal that the weight of most products will have an average fluctuation of 5%. All above information shall only used as a guide; buyers shall independently test and determine the products suitability. The mentioned data are average of test result and should not be used for the purpose of lawsuit or warranty.







