

Handling Instructions for Tent Fabric (ST-301, 302)

For this high-end fabric, special handling instructions are applicable. These should be followed strictly in order to ensure the best results:

Before Printing

You should check the Fabric Inspection Report (**Table 1**) carefully before printing, and verify the printing size.

During Printing

- Compatibility levels of different inks:

| | | | |
|------------------|--------------|---------------|---------------------|
| Heat transfer: | 1. Printable | 2. Foldable | 3. Anti-scratch |
| UV ink: | 1. Printable | 2. Unfoldable | 3. Anti-scratch |
| HP Latex ink: | 1. Printable | 2. Foldable | 3. Not Anti-scratch |
| Solvent ink: | 1. Printable | 2. Foldable | 3. Not Anti-scratch |
| Eco-solvent ink: | 1. Printable | 2. Foldable | 3. Not Anti-scratch |
- Best results achieved by heat transfer printing.

Color Fixation

Our experience shows that for best results, high temperature and long contact time are neither necessary nor suggested to achieve good results.

At too high temperatures in combination with high fixation time the coated side can stick to the protection paper. Also together with some odor and smoke. This can only be avoided by reduction of temperature fixation time.

Recommend Calender color fixation temperature: 190° ~210° , 45~60s

Recommend Oven color fixation temperature: 170~180° , 7mins

Please do sample printing tests before regular production, as no liability will be assumed for possible damages (also after a period of time)

Attention: according to our experience, the coated side (black) HAS TO be on the belt with protection paper when heat fixated; the printed side to the calender cylinder.

Package and Install

Roll pack suggested

Note: During the transportation and printing, the water-pressure resistance index will be reduced at 30%. If you have special requirement with hydrostatic pressure, you should contact with our sales independently.

Clean

Not washable

Not suitable for dry cleaning

Cleanable with damp cloth

To iron at low temperature


Table 1

Fabric Inspection Report

Product # _____ Date _____

Width _____ Meters _____ Batch NO: _____


[Left (L) Center(C) Right(R) Across (A)]

Defects: 

These marks mean the location of the defects on fabric width direction. Note that there will be a defect label on the Left(L),

"Across(A)" means the defects across the whole width.

It means the defect on the 31 meters counted from inside, and on the left.

| | | | | |
|--|----|----|----|-----|
| 1 | 2 | 3 | 4 | 5 |
| 6 | 7 | 8 | 9 | 10 |
| 11 | 12 | 13 | 14 | 15 |
| 16 | 17 | 18 | 19 | 20 |
| 21 | 22 | 23 | 24 | 25 |
| 26 | 27 | 28 | 29 | 30 |
| 31  L | 32 | 33 | 34 | 35 |
| 36 | 37 | 38 | 39 | 40 |
| 41 | 42 | 43 | 44 | 45 |
| 46 | 47 | 48 | 49 | 50 |
| 51 | 52 | 53 | 54 | 55 |
| 56 | 57 | 58 | 59 | 60 |
| 61 | 62 | 63 | 64 | 65 |
| 66 | 67 | 68 | 69 | 70 |
| 71 | 72 | 73 | 74 | 75 |
| 76 | 77 | 78 | 79 | 80 |
| 81 | 82 | 83 | 84 | 85 |
| 86 | 87 | 88 | 89 | 90 |
| 91 | 92 | 93 | 94 | 95 |
| 96 | 97 | 98 | 99 | 100 |

Defects includes stain, tear/ hole, missing thread, grease and so on

Note: Above defects are marked from inside to out. Please note when printing.

