

Handling Instructions for Tent Fabric

(ST-301, 302)

For this high-end fabric, special handling instructions are applicable. These should be followed strictly in order to ensure the best results:

Before Printing

You should check the Fabric Inspection Report (Table 1) carefully before printing, and verify the printing size.

During Printing

•	Compatibility levels of different inks:	
	Heat transfer: 1. Printable 2. Foldable	3. Anti-scratch
	UV ink: 1. Printable 2. Unfoldable	3.Anti-scratch
	HP Latex ink: 1. Printable 2. Foldable	3. Not Anti-scratch
	Solvent ink: 1. Printable 2. Foldable	3. Not Anti-scratch
	Eco-solvent ink: 1. Printable 2. Foldable	3. Not Anti-scratch

• Best results achieved by heat transfer printing.

Color Fixation

Our experience shows that for best results, high temperature and long contact time are neither necessary nor suggested to achieve good results.

At too high temperatures in combination with high fixation time the coated side can stick to the protection paper. Also together with some odor and smoke. This can only be avoided by reduction of temperature fixation time.

Recommend Calender color fixation temperature: $190^{\circ} \sim 210^{\circ}$, $45 \sim 60$ s

Recommend Oven color fixation temperature: $170 \sim 180^{\circ}$, 7mins

Please do sample printing tests before regular production, as no liability will be assumed for possible damages (also after a period of time)

<u>Attention</u>: according to our experience, the coated side HAS TO be on the belt with protection paper when heat fixated; the printed side to the calender cylinder.

Package and Install

Roll pack suggested

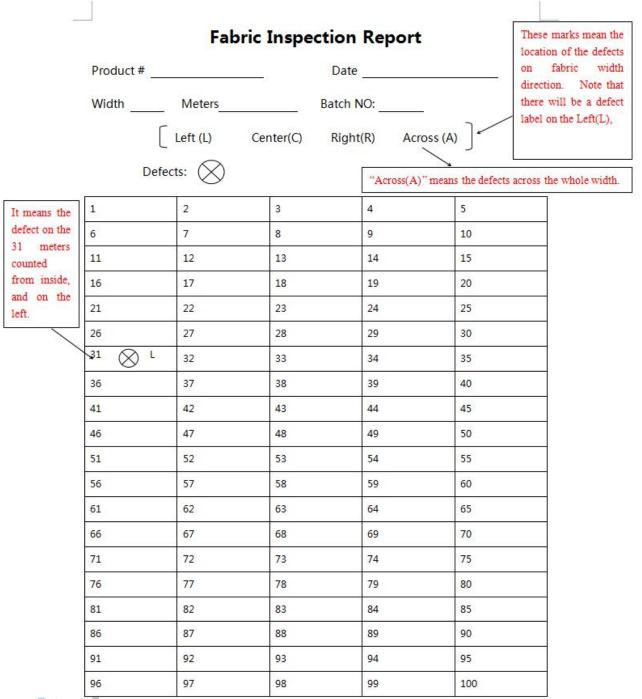
Note: During the transportation and printing, the water-pressure resistance index will be reduced at 30%. If you have special requirement with hydrostatic pressure, you should contact with our sales independently.



Clean

Not washable Not suitable for dry cleaning Cleanable with damp cloth To iron at low temperature

Table 1



B +

Defects includes stain, tear/ hole, missing thread, grease and so on

Note: Above defects are marked from inside to out. Please note when printing.