

Handling Instructions for Frame Fabric

(ST-113,116, 117,123 etc)

For this high-end fabric, special handling instructions are applicable. These should be followed strictly in order to ensure best results:

Before Printing

You should check the Fabric Inspection Report (**Table 1**) carefully before printing, and verify the printing size.

During Printing

- Best results are achieved when printed directly or transfer with sublimation/disperse inks.
- It is also possible for HP Latex ink (1. Printable 2. foldable 3. No anti-scratch)
- When printed with latex inks, a higher drying is recommended to get best possible ink-stability.

Color Fixation

High temperature and long contact time are neither necessary nor suggested to achieve good results.

The best color fixation temperature should be specifically adjusted upon the ink used. If the ink doesn't have any special requirements, please follow below suggestions:

Recommend Calender color fixation temperature: 190°C-210°C, 45-60s

Recommend Oven color fixation temperature: 170~180°C, 7mins

Package and Installation

Roll packing is strongly suggested, and folded inside hard boxes is also workable. But there will be some creases appeared when folded.

Clean

Dye sublimation/disperse ink printed:

Washable

Attention: If do washing, the flame resistance can't reach the expected results

Latex ink printed:

Not washable

Not suitable for dry cleaning

Cleanable with damp cloth

To iron at low temperature


Table 1

Fabric Inspection Report

Product # _____ Date _____

Width _____ Meters _____ Batch NO: _____


[Left (L) Center(C) Right(R) Across (A)]

 Defects: 

These marks mean the location of the defects on fabric width direction. Note that there will be a defect label on the Left(L),

"Across(A)" means the defects across the whole width.

It means the defect on the 31 meters counted from inside, and on the left.

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31  L	32	33	34	35
36	37	38	39	40
41	42	43	44	45
46	47	48	49	50
51	52	53	54	55
56	57	58	59	60
61	62	63	64	65
66	67	68	69	70
71	72	73	74	75
76	77	78	79	80
81	82	83	84	85
86	87	88	89	90
91	92	93	94	95
96	97	98	99	100

Defects includes stain, tear/ hole, missing thread, grease and so on

Note: Above defects are marked from inside to out. Please note when printing.